# 耐プラズマ表面処理/CVDイットリア

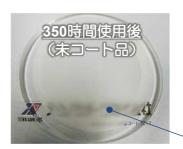
"High-purity CVD Yttria (Y<sub>2</sub>O<sub>3</sub>) Coating"

CVDイットリアは耐プラズマ性に優れた高純度保護膜です。

CVD Yttria is high-purity film which exhibits excellent resistance to F-based plasma.



Yttria coated window after 700 hours of use



Quartz glass window after 350 hours of use

#### ■実装評価 Implementation Evaluation

途 Application: View Port

プロセス Process: Oxide Etching

ガ ス Gas: CF₄+O₂

初期膜厚 Initial thickness of Y2O3 film: 400nm

NOTE: Used view port without Yttria film is clouded by suffering damage from F gas.

■断面SEM写真

## ■製品特長

#### ● 耐プラズマ性に優れたイットリア膜で基材表面をカバー

CVD Yttria has excellent resistance property to plasma and causes the longer life of chamber parts.

- CVD法で密着性が高い緻密イットリア膜を形成
  - CVD method enables to cover substrates with high adherent and dense Yttria film.
- イットリア膜中の不純物含有量: Na, Cu, Fe, Al < 0.2 wt. ppm</p>

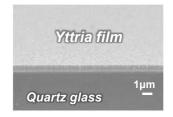
CVD Yttria is high-purity material with low-impurity concentration.

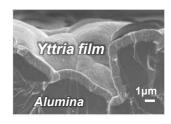
◆ 300mmウェーハプロセス対応

Applicable to chamber parts for 12"wafer process.

#### **Product Features**

SEM Pictures of Cross-section





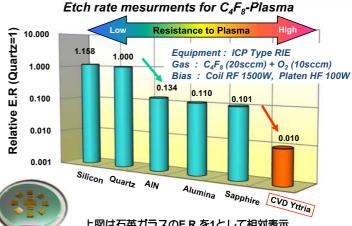
# ■耐プラズマ性試験結果

### CVDイットリアはF系プラズマ耐性に優れた透明保護膜です。 エッチング条件にもよりますが、CF系プラズマに対する CVDイットリアのエッチングレート(E.R.)は石英ガラス の約1/100です。SF<sub>6</sub>に対しては更に耐性があります。

CVD Yttria provides high resistance to F-based plasma. When compared with Quartz, the Etch Rate of CVD Yttria to CF plasma is 1/100. Even higher resistance property is expected to SF<sub>6</sub> plasma.



## Resistance Property to Plasma



上図は石英ガラスのE.R.を1として相対表示 In this figure, E.R of each material is represented as relative value which is normalized by "Quartz=1".



#### 湾曲した石英ガラス管の内面にコーティングした事例

Coating sample to inner wall of curved tubes.



- 配管内面を腐食(侵食)から守る

  Protecting inner wall of tubes from corrosion
- 優れた耐ハロゲン性Excellent resistance to halogen gas
- コンタミ防止
   Prevention of contamination
- CVD膜特有の高い密着性
  High adhesion specific to CVD file

High adhesion specific to CVD film

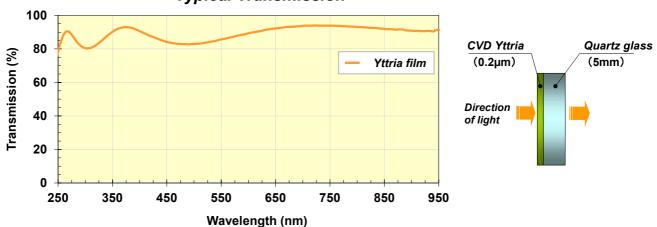
CVD method enables to cover inner wall of a quartz tube with high adherent and dense Yttria film.

#### ■典型物性値

# Typical Property of CVD Yttria film

		Yttria film	Yttria(Bulk)	Alumina(Bulk)	Quartz glass
Density	g/cm <sup>3</sup>	5.0	4.9	3.9	2.2
Thermal Expansion Coeff. (40-400℃)	10 <sup>-6</sup> /°C	5-6	7.2	7.2	0.55
Dielectic Constant at 1MHz		11	11	9.9	3.75
Dielectric Strength	kV/mm	>24	11	15	50
Electrical Resistivity at RT	Ω·cm	1.6×10 <sup>12</sup>	>10 <sup>13</sup>	>10 <sup>14</sup>	>10 <sup>18</sup>

# Typical Transmission



注記。上記物性値は典型値であり、保証値ではありません。

NOTE: Properties are typical and should not be considered as specifications.

